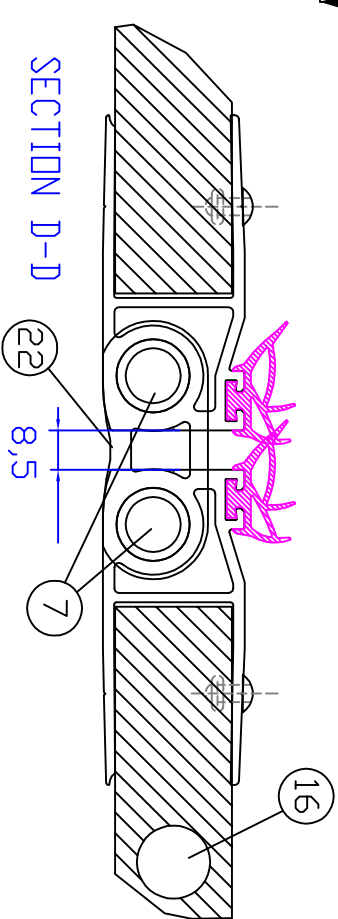
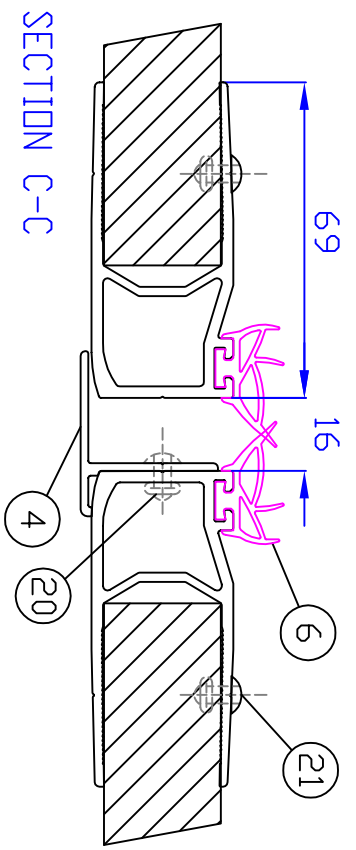
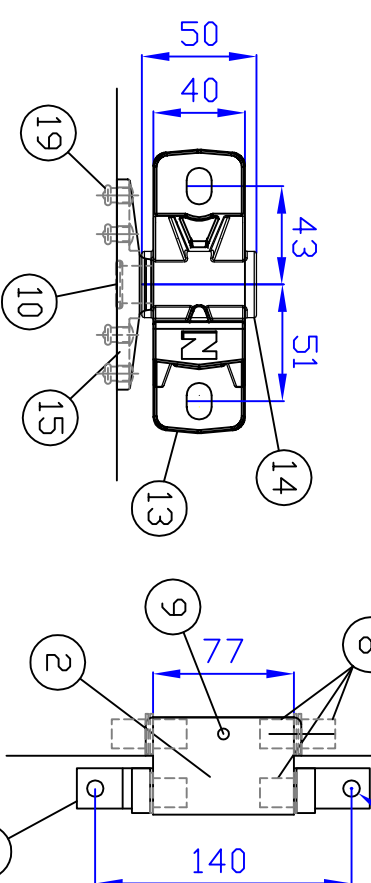


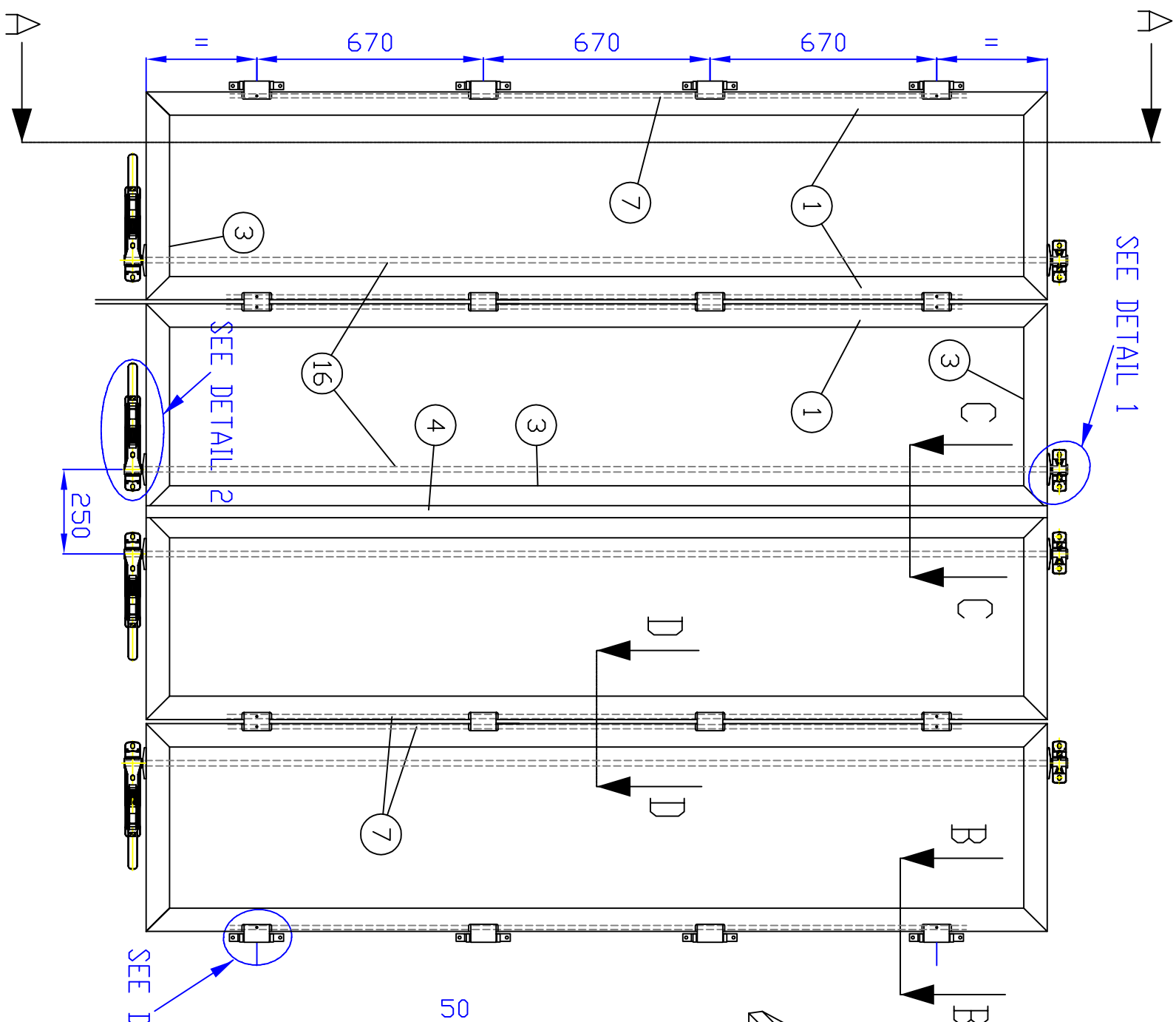
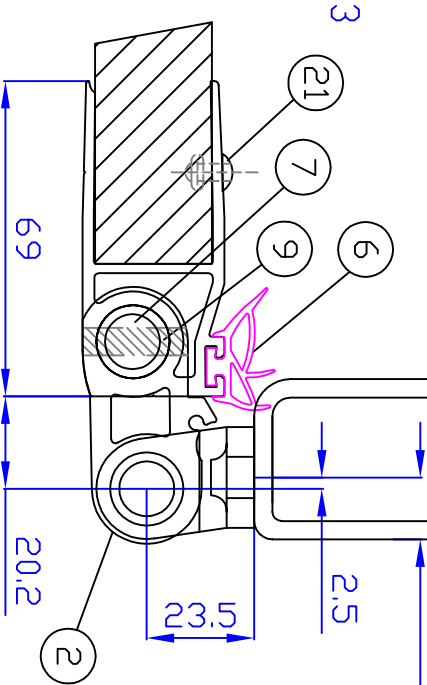


DETAIL 1



DETAIL 3

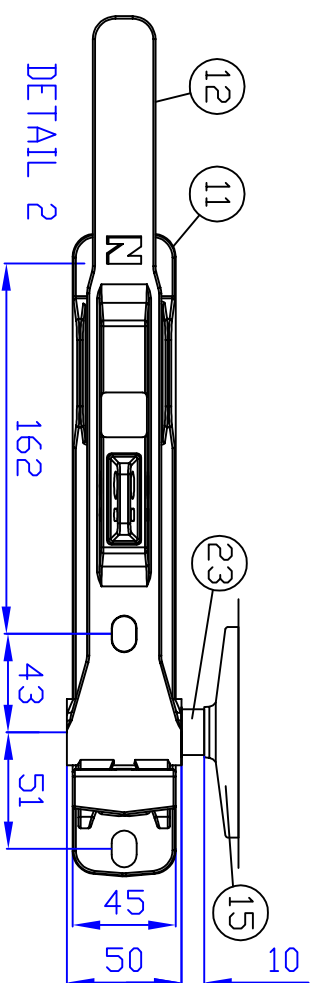
SECTION B-B



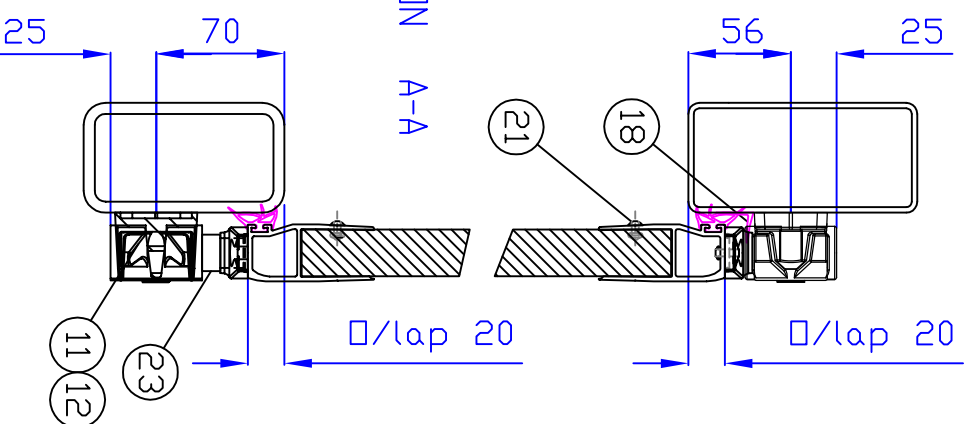
SEE DETAIL 1

SEE DETAIL 2

SEE DETAIL 3



SECTION A-A



Notes:

- Lockrod on outer leaf same position relative to door edge
- Door Height, min 2300, max 2700, to suit Aperture Ht (Std = AH+40)
- Equal door widths to suit overall frame width

No.	DESCRIPTION
1	HINGE PROFILE I3066, 2700, 670
2	HINGE BLADE I3070, 77
3	FRAME CAPPING I3067, 5000 OR I3067, 5500
4	CENTRE SEAL I3069, 5600
6	EPDM PERIMETER SEAL 56CS001
7	I2MM PLATED STEEL RODS - INSIDE HINGE PROFILES SL 3A12
8	20MM NYLON TOP HAT BUSHES SL 3B
9	SS ROLL PINS, TOP/BOTTOM HINGES ONLY SL 3RP22
10	"O" RING FOR TOP PLATES. (16, 6 ID X 2, 4MM) SL 3OR
11	NORMANTON HANDLE RETAINER SL 3NRI
12	NORMANTON HANDLE SL 3NHI
13	NORMANTON KEEPER SL 3 NKI
14	NORMANTON CAM SL 3NCI
15	NORMANTON HEAVY DUTY PLATE SL 304FD001
16	I6MM PLATED STEEL LOCKROD 23, 44, 510
17	HINGE BRACKET SL 304FD002 & M12 X 120 Z/P BOLT/L LOCKNUT
18	RAINGUARD CO EXTRUSION RGOI
19	6, 4 AUTOBULBS OR EQUIV (M7 FOR PLATES)
20	POP RIVETS (SEALED ALI 4, 8 X I3MM OR EQUIV)
21	6, 4 AUTOBULB OR EQUIV (M3 FOR FRAME)
22	DOUBLE HINGE BLADE I7349, 77
23	SPACER SLEEVE, STD LENGTH I0MM (OPTIONAL/AS SPECIFIED)