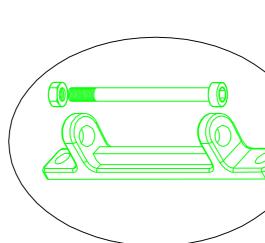
Rainguard fitted in one piece along full body width behind top door seal against header as shown. Set height such that door seal passes just below flexible "flipper" without catching/curling rubber under. along full width and suitable sealant bead of suitable stainless fasteners, max 5mm dia, approx. 3 mm is included as shown in 'v' Ensure rainguard securely fitted using

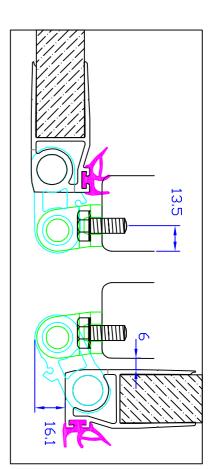
groove between rigid pvc carrier and face of header



3 3 <mark>ර</mark>

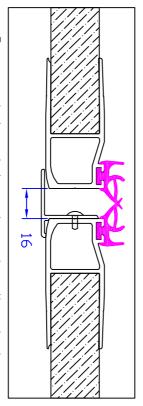
6.5

Ensure Nyloc nut is at lower end of hinge pin and is not overtightened so as to distort hinge bracket and prevent dual acting hinge from operating correctly.



Section showing hinge arrangement in closed and 270° open positions. Fix brackets to pillar using M8 bolts of suitable length. Bracket is not symmetrical – ensure fitted in correct orientation, leaning outboard as shown.

23



Ensure central gap between doors at meeting edge correctly and consistently set. <u>v</u>

outside mainland UK), ensure it is correctly fitted to required door using suitable rivets or screws through stem of "T" into edge of door capping at approx. $500\,\mathrm{mm}$ spacings or less NB Where centre seal "T" section supplied loose (for deliveries

Fit door to give adequate overlap of the seals along the top and bottom of the door frame. Ensure that the door overlaps at the top of the door. Allow extra for radii on frame members.

NORMONTON Composite Panel Engineers		Designed by
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