

Contact Details

Normanton Laminating Services Ltd

Head Office:

Lincoln Road Airfield Industrial Estate Pocklington East Riding of Yorkshire YO42 1NR Tel: 0044 1759 322160 Fax: 0044 1759 322170 Email:<u>enquiries@normanton.co.uk</u>

Hours of Operation Monday - Friday 08:00 a.m. - 17:00 p.m. Friday 08.00 a.m. - 16.00 p.m.

Commercial Vehicle/Assembly Division:

Monday - Thursday 07.30 a.m. - 16:30 p.m.

Westminster Works Coulman Road Coulman Road Industrial Estate Thorne Doncaster DN8 5JU

Friday 07.30 a.m. - 14.30 p.m.



NORMANTON



Hours of Operation



NORMANTON LAMINATING SERVICES LIMITED



Head Office - Pocklington

Established in 1978, through innovation & technical expertise Normanton has earned an enviable reputation as a specialist manufacturer of laminated composite panels & panel based systems for a diverse range of industry applications including:

- Commercial Vehicle Body Building
- Bus \Coach & Rail Transport
- Construction, Traditional & Off-Site
- Modular, Temporary & Portable Accommodation
- Detention/Custody Cells
- Clean Rooms
- Shop-fitting
- Ship-Building
- Agricultural
- Exhibition Contracting
- Stage Flooring
- Acoustic Insulation

Depending on the market, an existing product or solution may be available to suit the application. Alternatively a design can be bespoke manufactured to an individual customer requirement taking into account many parameters such as weight, strength, durability, surface finish, colour, thermal properties or economy of construction.

Our reputation for high quality and competitiveness is impressive, as is our list of satisfied customers, ranging from individual traders to the largest international corporates.

Operating from 2 locations in Yorkshire, England the Normanton facility comprises of 3 separate, dedicated manufacturing units with a combined floor area exceeding 52,000ft², each purpose built & hosting a wide range of "state-of-the-art" high technology, laminating, fabrication & automated mechanical handling plant.





Commercial Vehicle/Assembly Division, Thorne

After almost 30 years of experience, having both the expertise & equipment to fully utilise a multitude of adhesives, including the very latest technologies and systems available for laminating, Normanton ensure the optimum method is adopted for each individual material combination through one of the most versatile and capable laminating facilities in the industry.

The range of materials we are therefore able to utilise in achieving specific panel properties required is enormous, including aluminium of various grades & finishes, steels including painted, primed, galvanised & stainless grades, lead, rubber & plastics including GRP, PVC, Acrylic, Polycarbonate & ABS, many lightweight foams with differing characteristics and levels of mechanical and compressive strength, insulation & fire resistance, all types of wood based sheets such as plywood, MDF, OSB, particle board, plasterboard and of course decorative HP Laminates of all types.

Honeycombs also are increasingly used to offer excellent strength to weight ratios and the materials used, whether aluminium, polycarbonate, polypropylene or other more specialist variants, will be selected according to the required individual properties of the panel.

Following the 2005 launch of the Company's independent & widely acclaimed **Smoothliner 3** commercial vehicle door system, Normanton have progressively introduced new Strategic Sales Partners in mainland Europe allowing the Company to comprehensively service increased demand from Trailer Manufacturers' across the Benelux, Germany, Poland & the Baltic States.



SALES PARTNERS



Scotland & Ireland

John Adams (Coach Supplies) Ltd Atlas Industrial Estate 4 Edgefauld Drive Springburn Glasgow Scotland G21 4UR
 Tel:
 0141 557 0007

 Fax:
 0141 558 9564

 Web:
 www.commercialbodybuilding.co.uk

Benelux

| VBG Group Sales Benelux NV Lochtemanweg 50 3580 Beringen Belgium | Tel: Fax: Web: | 0032 1145 8376 0032 1145 8378 www.vbggroup.be |
|--|----------------------|---|
| VBG Group Sales Benelux NV Alaertslaan 12 5801 DC Venray The Netherlands | Tel: Fax: Web: | 0031 478 514143 0031 478 515790 www.vbggroup.be |
| Hoekstra Utrecht BV Californiedreef 40-42 3565 BN Utrecht The Netherlands | Tel: Fax: Web: | 0031 3026 10441 0031 3026 24844 www.hoekstra-utrecht.nl |

Germany

VBG Group Truck Equipment GMBH Oberschlesienstrasse 15 47807 Krefeld Germany

Tel:0049 2151 835-0Fax:0049 2151 835-200Web:www.edscha-trailer.com

Poland

ALU TRANS SYSTEM SP Z OO ul. Obrońców Poczty Gdańskiej 95 42-400 Zawiercie Poland

Tel: 0048 3267 08107 Fax: 0048 3267 08107





Normanton Laminating Services Ltd Issued Mar 2008

COMMERCIAL VEHICLE PRODUCTS

Flush Doors



- Smooth, flat surfaces providing uninterrupted area for signwriting, logo's and decals as well as for ease of cleaning
- 34 Euro-pallet loading capacity on 13.7m trailers
- Significant operational and aesthetic advantages over traditional door panels
- Lightweight panel options available significant weight saving offering greater payload capacity
- Fully fabricated ready to hang for ease of fitting by the body builder. Detailed fitting instructions and drawings available
- Single or double locking rods
- Conventional or recessed handles
- Fully enclosed giving reduced susceptibility to corrosion
- Pre-painted to specification and/or fitted with anodised aluminium extrusions
- Hinge mountings to suit the customer's specific engineering and aesthetic requirements
- Bi-folding Triple/Quarter/Multi-leaf options for side door and/or Through Loading Systems
- Extra-wide panel options ideal for removal van side door applications
- Doors available to comply with Load Restraint Norms EN12642 & EN12642 XL



Ready-to-hang Barn Doors

- Bespoke supplied door panels to customer specification
- Pre-cut to suit the customer's frame aperture size
- Factory fitted door gasket sets
- Pre-assembled locking mechanisms, hinges, fasteners or other specified door furniture
- Bi-folding Triple/Quarter/Multi-leaf options for side door and/or restricted working space applications



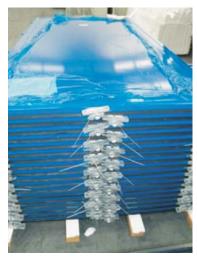
Normanton Laminating Services Ltd Issued Mar 2008

Plymetal Panel Blanks

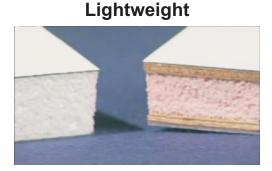


- Hardwood Far Eastern or Birch plywood substrate
- Primed or pre painted aluminium and/or galvanised steel facings as standard
- Other facing options such stainless steel or GRP on request

Colour Matching



- Almost all panels can be provided in fully painted finishes
- Available from stock colours or matched to your own specification



- 3 element composite with lightweight foam/honeycomb core and range of facing options
- 5-element construction; inner foam core, two plywood rigidising impact protection layers plus required facings
- Combines rigidity and reduced weight
- Range of weights, thicknesses, facings and specifications

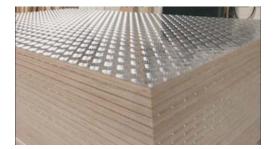


Insulated



- 3 or 5-element foam based construction with thickness to customer specification
- Strengthening inserts as required for furniture fastening points
- Provides required insulation properties for refrigerated vehicles

Flooring



- Range of slip resistant, heavy duty treadplates in both low and high pattern depths and base thicknesses including 5 Bar, 2 Bar, Barley Seed/Rice Grain, Triple Grip and Cricket Weave
- Smooth or slip resistant Mesh patterned phenolic faced plywood for lighter duty applications. Various mesh film weights and plywood substrate thicknesses

